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# **API API-1169**

## **Pipeline Construction Inspector Exam**

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## Question: 1

When using cleaning compounds prior to welding, \_\_\_\_\_ instructions shall be followed

- A. Retailers
- B. Management
- C. Suppliers
- D. Manufacturers

**Answer: D**

## Question: 2

Fire watches shall be posted where welding or cutting is done and where a large fire might develop, or whenever any of the following conditions exist:

- A. Sizing pig, caliper or deformation tool
- B. 1. Facility relocations are minimized  
2. Safety is enhanced  
3. Unexpected conflicts with facilities are eliminated  
4. Gathering underground facility information and including this information in the planning phase minimizes the hazards, cost, and work to produce the final project
- C. 1. Proximity of combustibles  
2. Openings  
3. Metal walls and pipes
- D. The routing demanded by the local environment association

**Answer: C**

## Question: 3

Inspectors should evaluate the following areas to avoid incidents and raise awareness of hazards, except:

- A. Project management
- B. Crossing plan
- C. Training, experience
- D. Traffic congestion

**Answer: D**

#### **Question: 4**

Inspection personnel shall be qualified by \_\_\_\_ and \_\_\_\_.

- A. Training, experience
- B. Crossing plan
- C. Judgment, initiative
- D. Obligations, duty

**Answer: A**

#### **Question: 5**

Inspectors should evaluate the following areas to avoid incidents and raise awareness of hazards at:

- A. Job site, site specific hazards, climatic of other work condition hazards
- B. 1. Proximity of combustibles
- 2. Openings
- 3. Metal walls and pipes
- C. Traffic congestion
- D. Training, experience

**Answer: A**

#### **Question: 6**

Regarding training and awareness, the organization shall:

- A. All federally required processes regarding the project at hand
- B. Crossing plan
- C. 1. To evaluate the suitability, adequacy, and effectiveness of the results of design and development stages to meet specified requirements AND
- 2. To identify any problems and propose necessary actions
- D. 1. Provide for quality management system training and job training AND
- 2. Maintain appropriate records of education, training, skills, and experience

**Answer: D**

### Question: 7

Define Contractor;

- A. terrain features; landowner issues; road, railroad, or waterway crossing; environmental features; cultural features and protected resources (i.e. drinking water and proximity to occupied facilities)
- B. An entity that includes the primary organization and any subcontractors engaged in pipeline construction covered by ARPI 1169 3.1.1
- C. Process of establishing, documenting, implementing, maintaining and continually improving a quality management system.  
(ISO 9000 3.4.3)
- D. Liquids having a flashpoint at or above 100°F are known as class 11 liquids the most common or diesel fuel, class III liquids include jet fuel and motor oil

**Answer: B**

### Question: 8

Define quality management system realization in terms to process

- A. d) welding she will not be done we're floors are combustible  
(ANDI Z49.1 6.1)
- B. Process of establishing, documenting, implementing, maintaining and continually improving a quality management system.  
(ISO 9000 3.4.3)
- C. A part of quality management Focused on the ability to fulfil quality requirements.  
The quality requirements can be related to any aspect such as effectiveness efficiency or traceability.
- D. Part of quality management focussed on providing confidence that quality requirements will be fulfilled.  
(ISO 9000 3.3.6)

**Answer: B**

### Question: 9

For natural gas pipe lines, each feel band in steel pipe must?

- A. Latitude/longitude coordinates  
(CGA Best Practice 6.2)
- B. Have the longitude a weld as near as practical to the neutral axis of the band  
(49 CFR 192.313)
- C. Set of interrelated activities that use inputs to deliver an intended result

(ISO 9000 3.4.1)

D. Part of quality management focused on fulfilling quality requirements

(ISO 9000 3.3.7)

**Answer: B**

### Question: 10

Work Permits for Confined Space Entry would be found under which OSHA standard?

A. OSHA 1910.119 (k) (29 CFR 1910) occupational safety and health standard

B. OSHA 1910.146 (29 CFR 1910) occupational safety and health standard

C. Within a set of written process safety information controls  
(29 CFR 1910.119, general knowledge)

D. A spike test, strength test and/or a leak test  
(API 1110, 4.1.3 a)

**Answer: B**



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