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# API API-936

## Refractory Personnel Certification Exam

Questions&AnswersPDF

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## Subjects

1. Scope and Normative References
2. Terms, Definitions and Glossary
3. Quality Control Elements, Responsibilities and Inspector Qualifications
4. Materials
5. Qualification and Testing
6. Installation/Execution and Dryout

### Topic: 1

#### Scope and Normative References

#### Question: 1

The responsibilities of who monitor and direct the quality control process for monolithic refractory linings are also defined

- A. inspection personnel
- B. Pressure vessel inspector
- C. owner /user
- D. engineer

**Answer: A**

#### Question: 2

What standard is used for Brush-Off Blast cleaning associated with surface preparation?

- A. SSPC SP5
- B. SSPC SP10
- C. SSPC SP7
- D. SSPC SP3

**Answer: C**

#### Question: 3

API 936 standard provides

- A. installation quality control procedures for only castable refractory linings and may be used to supplement owner specifications
- B. installation quality control procedures for monolithic refractory linings and may be used to supplement owner specifications
- C. installation quality control procedures for metallic linings and may be used to supplement owner Specifications
- D. installation quality control procedures for monolithic refractory linings and may not be used to supplement owner specifications

**Answer: B**

#### Question: 4

What standard is used for workability index of Fireclay and hi-Alumina Plastic refractories?

- A. ASTM C181
- B. ASTM C113
- C. ASTM C133
- D. ASTM C704

**Answer: A**

#### Question: 5

What standard is used for the Abrasion Resistance of Refractory Materials at Room Temperature?

- A. ASTM C133
- B. ASTM C113
- C. ASTM C704
- D. ASTM C181

**Answer: C**

#### Question: 6

What standard is used for Power Tool Cleaning associated with surface preparation?

- A. SSPC SP3
- B. SSPC SP10
- C. SSPC SP7
- D. SSPC SP5

**Answer: A**

### Question: 7

Materials, equipment, and personnel are qualified by

- A. the any qualified procedures and acceptance criteria.
- B. the methods described, and applied refractory quality is closely monitor procedures and acceptance criteria
- C. the methods described.
- D. The quality control procedure.

**Answer: B**

### Question: 8

What standard is used to determine the Cold Crushing Strength and Modulus of Rupture of Refractories?

- A. ASTM C113
- B. ASTM C704
- C. ASTM C133
- D. ASTM C181

**Answer: A**

### Question: 9

What API 936 referenced Handbook covers Refractory Practices?

- A. ANH Handbook-Refractory Practices
- B. A.P. Green Handbook for Refractory practices
- C. Refractory Manufacture's Handbook
- D. Harbison-Walker Handbook of Refractory Practices

**Answer: C**

**Topic: 2**  
**Terms, Definitions and Glossary**

### Question: 10

The use of compressive force or impact to deform a stiff refractory mix, causing it to completely fill the intended volume (e.g. a Hexmetal cell) and/or fully bond or join to previously placed refractory (e.g. thick plastic linings) is called:

- A. Gunning
- B. Casting
- C. Ramming
- D. Packing

**Answer: C**

### Question: 11

A layer coat of refractory, usually troweled on, which is applied to an existing lining in an attempt to extend the lining life is called:

- A. Point-Up
- B. Mortar
- C. Ultra-Light weight castables
- D. Overlay

**Answer: D**

### Question: 12

Refractory lining system whose purpose is to withstand the effects of an eroding material for an extended period without significant loss of material or other damage is called:

- A. Extreme erosion-resistant lining
- B. Monolithic lining
- C. Erosion-resistant lining
- D. Plastic or Castable lining

**Answer: C**



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