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# SAP

## C\_TS422\_2021

**SAP Certified Associate - SAP S/4HANA Production  
Planning and Manufacturing**

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# Latest Version: 7.1

## Question: 1

What are some benefits of planning with planned independent requirements? Note: There are 2 correct answers to this question.

- A. Reduced delivery times
- B. Option to use make-to-order production
- C. Reduced production times
- D. Option to forecast planning for production resources

**Answer: A, C**

## Question: 2

What can you use heuristics in Advanced Planning (PP/DS) for?

- A. To automate material movements in material staging
- B. To set default values in production master data
- C. To optimize costs and times in production plans
- D. To solve planning problems for defined objects

**Answer: D**

## Question: 3

You want to insert an operation at a certain time on a work center in the graphical planning table. The planning direction is forward. The desired dispatching time coincides with an operation that has previously been dispatched. How does the insertion take place?

- A. The new operation is inserted at the desired time; the previously dispatched operation is moved forward.
- B. The previously dispatched operation stays as is; the new operation is inserted before the dispatched operation.
- C. The previously dispatched operation stays as is; the new operation is inserted after the dispatched operation.
- D. The new operation is inserted at the desired time; the previously dispatched operation is moved backward.

**Answer: D**

### Question: 4

For a production version to be valid and consistent, what requirements must be fulfilled? Note: There are 3 correct answers to this question.

- A. The assigned routing must be a rate routing.
- B. The assigned routing must NOT have alternative sequences.
- C. The assigned routing and bill of material (BOM) must be valid in the entire validity period.
- D. The lot size range must be within the lot size range of the assigned routing.
- E. The deletion flag must NOT be set for the bill of material (BOM) or the routing.

**Answer: B, C, E**

### Question: 5

Which time elements can be reduced by a reduction strategy? Note: There are 3 correct answers to this question.

- A. Wait time
- B. Goods receipt processing time
- C. Move time
- D. Queue time
- Float after production

**Answer: A, C, D**

### Question: 6

What is a work center hierarchy in capacity planning?

- A. A group of work centers in a parallel sequence that is used to split production quantities and work on them in parallel
- B. A group of alternative work centers for production, structured in hierarchy levels by priorities
- C. A group of alternative work centers providing a cumulative available capacity for production
- D. A group of work centers in a production line being used in sequence for production

**Answer: C**

### Question: 7

What is the purpose of a reporting point confirmation in repetitive manufacturing? Note: There are 2 correct answers to this question.

- A. To determine the work in progress along the production line
- B. To stage different components for a production line simultaneously
- C. To provide timely updates of inventory management for the staged components
- D. To reduce the total production lead time for a long production line

**Answer: A, C**

### Question: 8

In your plant, MRP is activated. Which options do you have to exclude a material from the MRP run? Note: There are 2 correct answers to this question.

- A. Use a specific material status.
- B. Use a specific material group.
- C. Use a specific MRP type.
- D. Use a specific MRP list.

**Answer: A, C**

### Question: 9

In documentation for MRP in Advanced Planning, you read that new orders are created through infinite planning. What does this mean for the capacity requirements of a new order?

- A. MRP creates the capacity requirements without checking the work center capacities.
- B. MRP assigns the capacity requirements automatically to work centers with the earliest available capacity.
- C. MRP creates the capacity requirements only if the work center has sufficient capacity.
- D. MRP assigns the capacity requirements automatically after the last scheduled order on a work center.

**Answer: A**

### Question: 10

What does forecasting in the demand planning cycle include? Note: There are 3 correct answers to this question.

- A. Past quotation quantities

- B. Past sales order quantities
  - C. Market intelligence
  - D. Past production planning quantities
- One-off events

**Answer: B, C, E**



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