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Question: 1

When a process has proven itself to function at a Six Sigma level this means there are less than 3.4 defects per _____ opportunities.

Please choose the correct answer.

Response:

- A. Hundred
- B. Thousand
- C. Million
- D. Billion

Answer: C

Question: 2

In the expression $Y = f(X_n)$ Y, the output, is the _____ variable and X_n , the inputs, are the _____ variables.

Please choose the correct answer.

Response:

- A. Independent, dependent
- B. Individual, multiple
- C. Sole, multiple
- D. Dependent, independent

Answer: D

Question: 3

Which of the following are examples of continuous data?

1. Number of features
2. Size in centimeters
3. Weight in kilograms
4. Pressure per square centimeter

Response:

- A. 1, 2, 3
- B. 1, 2, 4

- C. 1, 3, 4
- D. 2, 3, 4

Answer: D

Question: 4

A concept that addresses the consistency of process workers is called _____?

Response:

- A. Supervising
- B. Visual Factory
- C. Standard Operating Procedures
- D. Performance Drivers

Answer: C

Question: 5

What metrics are considered first when deciding 'What to Measure' in a process?

Response:

- A. Supplier capability
- B. Input requirements
- C. Process functionality
- D. Customer requirements

Answer: D

Question: 6

Why is the Value Stream Mapping (Current State) technique used?

Response:

- A. Visualizing process performance trends and cycles
- B. Brainstorming to generating a large number of ideas in a short time
- C. Identifying causes of waste and opportunities for improvement
- D. Capturing numerical readings, measures or counts

Answer: C

Question: 7

A key metric in Six Sigma is the DPMO which stands for _____?

Please choose the correct answer.

Response:

- A. Delayed production metrics output
- B. Defects by management oversight
- C. Defects per million opportunities
- D. Developed production management oversight

Answer: C

Question: 8

The DMAIC approach to problem solving stands for Define, _____, Analyze, Improve and Control.

Please choose the correct answer.

Response:

- A. Manage
- B. Measure
- C. Memorize
- D. Manipulate

Answer: B

Question: 9

5S Sorting: Items used weekly should be kept _____?

Response:

- A. In a remote location
- B. In a local location
- C. Within arm's reach
- D. In a storage area

Answer: B

Question: 10

All of the following are benefits of control plans except?

Response:

- A. Coordinates ongoing team and individual involvement
- B. Standardizes processes and work procedures
- C. Ensures compliance with changes through auditing and corrective actions
- D. Measures process performance, stability and capability
- E. Plans actions to mitigate possible out-of-control conditions
- F. Helps to analyze and eliminate potential x's

Answer: F



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